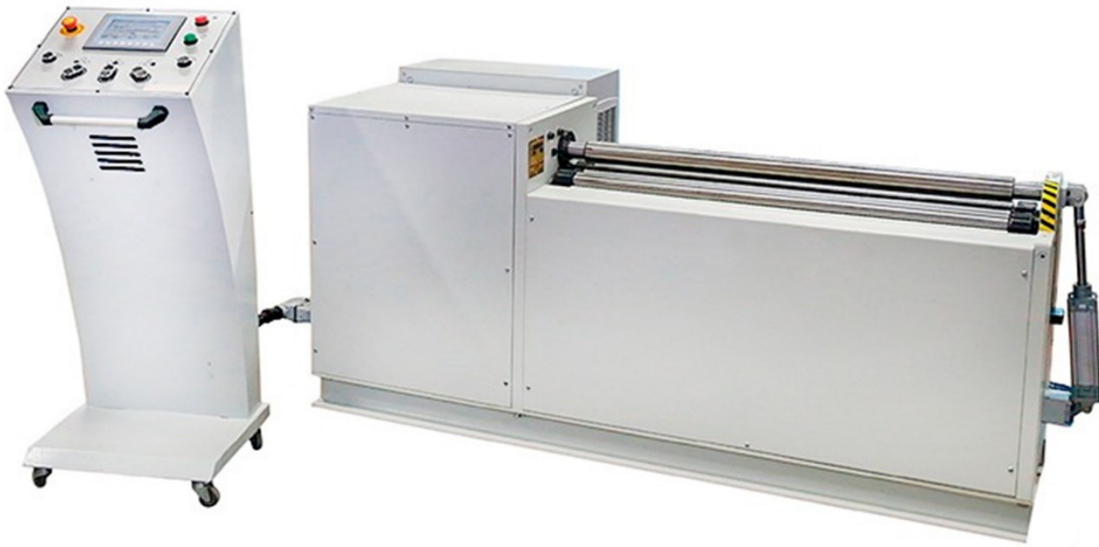


## CNC, Automatic 4 Roll Plate Bending Machine with Servo motor 4-DMS



4-DMS	Technical Specification				
MODEL	Bending	Bending	Top and Bottom	Motor	Working
	Length	Capacity	Top Diameter	Power	Speed
	mm	mm	mm	kw	m\min.
10-52	1050	1,2	52	3	1,5-5
10-60	1050	1,5	60	3	1,5-5
10-70	1050	1,8	70	3	1,5-5
10-85	1050	2,5	85	3	1,5-5
10-100	1050	3,2	100	3	1,5-5
10-120	1050	4,5	120	3	1,5-5
12-60	1250	1,2	60	3	1,5-5
12-100	1250	3	100	3	1,5-5
15-85	1550	1,8	85	3	1,5-5
15-100	1550	2,4	100	3	1,5-5

**Optional :**  
**Feeding table & material ejector system**



CE

CE



## Standard Specifications & Equipments

- » Automatic operation with PLC. Siemens
- » 7" Touch Screen-Siemens
- » Memory: 100 Programs
- » High speed version with servo drives.
- » Quick change top roll.
- » Rotation system powered by servo motor and planetary gearbox.
- » Side rolls powered by servo motor and planetary gearbox.
- » Drop end.
- » Easy operation with control panel.
- » Welded steel construction.
- » Induction hardened and polished steel rolls.
- » All rolls are mounted in spherical roller bearing.
- » Individual program settings for different tube profiles.
- » Infinitely variable speed adjustment system.
- » Dimensions: 2000 x 1000 x 1200 mm (LxWxH)
- » User's Manual
- » CE norm.

## Optional Specifications

- »Automatic material ejector
- »Automatic push system