

HYDRAULIC, 4 ROLL PLATE BENDING MACHINE

MODEL :4R BHS



-Büyük çap bükümleri için malzeme üst desteği.
 (Opsiyonel ekipman)
 -Material overhead support for large diameter bendings.
 (Optional equipment)



-Büyük çap bükümleri için hidrolik yan destekler.
 (Opsiyonel ekipman)
 -Hydraulic lateral side supports for large diameter bendings.
 (Optional equipment)

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MODEL	Kıvrıma Uzunluğu Bending Length	Kıvrıma Kapasitesi Bending Capacity	Ön Kıvrıma Kapasitesi Pre-Bending Capacity	Merkez Top Çapları Top and Bottom Roll Diameter	Yan Top Çapı Side Roll Diameter	Motor Gücü Motor Power	Bükme Hızı Working speed	Uzunluk Length	Geniçlik Width	Yükseklik Height	Ağırlık Weight
	mm	mm (x5/x1,5)	mm (x5/x1,5)	mm	mm	kw	m/min. (dk.)	mm	mm	mm	kg
4R BHS 10-150	1050	8/6	6/4	150	130	4	1,5-6	3100	860	1150	1850
4R BHS 10-170	1050	9/7	7/5	170/160	150	4	1,5-6	3100	860	1150	2100
4R BHS 15-150	1550	6/4,5	4,5/3,5	150	130	4	1,5-6	3600	860	1150	2250
4R BHS 15-170	1550	8/6	6/4	170/160	150	4	1,5-6	3600	860	1150	2500
4R BHS 20-150	2050	6/4	4/3	150	130	4	1,5-6	4100	860	1150	2650
4R BHS 20-170	2050	6,5/4,5	4,5/3,5	170/160	150	4	1,5-6	4100	860	1150	2900
4R BHS 20-190	2050	8/6	6/4	190	150	5,5	1,5-6	4100	1050	1300	3500
4R BHS 20-220	2050	10/8	8/6	220	160	5,5	1,5-6	4100	1200	1350	4050
4R BHS 20-245	2050	13/10	10/8	245	180	7,5	1,5-6	4100	1580	1500	5150
4R BHS 20-260	2050	16/13	13/10	260	200	7,5	1,5-6	4100	1600	1600	6000
4R BHS 25-190	2550	6/4	4/3	190	150	5,5	1,5-6	4600	1050	1300	4000
4R BHS 25-220	2550	8/6	6/4	220	160	5,5	1,5-6	4300	1200	1300	4500
4R BHS 25-245	2550	10/8	8/6	245	180	7,5	1,5-6	4500	1550	1500	6100
4R BHS 25-260	2550	13/10	10/8	260	200	7,5	1,5-6	4500	1400	1580	6700
4R BHS 30-190	3100	5/3	3/2	190	150	5,5	1,5-6	5100	1050	1300	4500
4R BHS 30-220	3100	7/5	5/3	220	160	5,5	1,5-6	4800	1180	1300	5500
4R BHS 30-245	3100	8/6	6/4	245	180	7,5	1,5-6	5000	1600	1500	6650
4R BHS 30-260	3100	10/8	8/6	260	200	7,5	1,5-6	5000	1600	1600	7500
4R BHS 40-260	4100	6/4	4/3	260	200	7,5	1,5-6	6000	1600	1600	9500

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Standard Specifications & Equipments

- Pinch roll and lateral rolls move with hydraulic pistons in orbital way.
- Overload protection.
- Top roll powered by hydromotor and planetary gearbox.
- Three digital readout for easy roll positioning.
- Hydraulic drop end for easy removal of rolled part.
- Easy operation with mobile control panel.
- Steel construction frame.
- Induction hardened steel rolls.
- Conical bending device.
- Balancing system.
- All rolls are mounted in spherical roller bearing.
- CE Norm.

Optional Specifications & Equipments

- NC automation
 - PLC-SIEMENS
 - 7" touch screen-SIEMENS
 - Memory
 - Infinitively variable speed system.
- Material overhead support (crane) for large diameter bendings.
- Hydraulic lateral side supports for large diameter bendings.